



KUT SUPER GROUT

High Strength High Fluid Grout

GAP – 07 - 0104

DESCRIPTION

It is supplied as a ready to use powder which is a blend of cements, graded sand, Microsilica and a blend of expansive agents. It requires only the addition of water to produce a high fluid ultra high strength non shrink grout. **KUT SUPER GROUT** is a unique product designed to give positive expansion in the plastic and early hardened states, producing a low porosity high durability material.

USES

KUT SUPER GROUT with dual expansion properties is recommended for use in grouting heavy duty machinery base plates - power generators - pumps – base plates for electrical pylons and oil storage tanks - columns - crane rails - bridge seats - compressors and recommended especially for situation where compressive strengths exceeding 75 N/mm^2 are required. It is suitable for use in marine environments.

ADVANTAGES

Non shrink : Positive expansion in plastic and in early hardened states.

Constant quality : Factory controlled pre-packed material eliminates site batching variations.

High early strength : Ensure rapid installation and early operation of plant.

Iron free : No metallic iron to cause staining or deterioration due to rust expansion.

Chloride free : Good early strength development without the use of chlorides.

Other features : Can be blended with clean aggregate 5 mm for use in gap widths higher than 100mm (in base plate situation). For mixing proportions consult **ASPEC** Sales Departments.

TYPICAL PROPERTIES

- **Compressive Strengths** : **ASTM C109** with 50mm cubes cured under restraint at 25°C and water/powder ratio of 0.10 for flowable consistency and 0.085 for mortar consistency.

Age (days)	Compressive strength (N/mm^2) at 25°C	
	Flowable	Mortar
7	60	-
28	81	92

- Wet Density to **BS 1881-2300** kg/m^3 giving a yield of 14.10 litres for 30kg bag at flowable consistency.
- Flexural Strength at 28 days at 25°C 12 N/mm^2
- **Setting time**: to **ASTM C 191** at 25°C at flowable consistency in hours.
 - Initial : 3.00
 - Final set : 4.00
- **Youngs Modulus**: 27 kN/mm^2
- **Expansion characteristics**: An initial expansion of 0.4 – 1% overcomes plastic settlement in the unset material. Expansion in the hardened state compensates for drying shrinkage.
- **Time for expansion**: Initial expansion in the plastic state starts after 15 minutes and is completed by initial set. Expansion in the hardened state is complete after 3 days. Temperature above 25°C may slightly reduce these times.
- **Pressure to restrain plastic expansion**: Approximately 0.004 N/mm^2 .



Specialities Construction
Chemicals Factory



Amghara Industrial Area, P.O.Box: 23595 Safat, 13096 Kuwait, Tel: +965 4565165 - 4565145 Fax: +965 4565135
Email: technical@aspeckuwait.com

- **Flow value at 25 C.** For a grout head of 250mm with a gap of 30 mm, it delivers a flow distance of 3 metres.

APPLICATION

Planning : Plan surface preparation, formwork, fixing base plate, mixing and placing equipment, manpower and quantity of grout required.

Surface Preparation : Remove oil and grease by blasting or scabbling. Clean entire area with oil free compressed air.

Formwork : Arrange pouring grout from one side only. Grout head should be sufficient for gap width and plate size. Side form should be to height of plate and up to 50mm from it. End form should be 50 mm from plate. Provide water outlet. Ensure forms are grout and water tight. Soak with water for atleast 4 hours immediately before grouting. Release water and blow excess water away.

Mixing : Place the required water in the mixer i.e., 3.1 to 3.20 litres for flowable consistency. Add gradually 30kg bag of grout and stir with slow speed drill not exceeding 500rpm fitted with paddle or better use a mechanical mixer. Do not use colloidal mixer. Mix for 3 to 5 minutes after all the powder has been added to obtain a lump free grout.

Note: Do not add excess water than those recommend. This will lead to segregation of mixes and reduce compressive strengths.

Placing : Pour grout from one side only maintaining hydrostatic head with continuous supply of grout until grout comes part way up end form. Alternatively the grout can be pumped into position.

Curing : When grout is set, protect with wet rags and keep moist until form removal. Alternatively or additionally use a curing compound such as **KUT CURE WB CLEAR** or **KUT CURE P**.

PACKAGING

KUT SUPER GROUT is available in 30 kg bags.

PRECAUTIONS

Mixing water temperature : Water temperature must not exceed 15° C.

Cleaning : All equipment must be cleaned with water immediately after use. Mixes containing this product must not be emptied into drainage system.

Protection : All work to be protected from rain and frost until fully hardened.

Storage : Shelf life is 12 months when stored in dry conditions at moderate temperature and humidity

Fire Resistance: The product is not flammable.

PERFORMANCE STANDARDS

The applicable standards for conformance and testing are:

ASTM C - 109

ASTM C - 1107 Grade C.

ASTM C - 827 - 78

CRDC C - 81 - 74

BS - 5383 PART - 2 1980

CRDC C - 621 - 1983

BS - 1881

BS - 4550

BS - 4551

HEALTH AND SAFETY

KUT SUPER GROUT is non toxic but is mildly alkaline. Gloves should be worn during application. Splashes to the skin or eyes should be removed with clean water. In the event of prolonged irritation, seek medical advice.

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