



KUT GP GROUT

Non Shrink General Purpose Grout

GAP – 03 - 0104

DESCRIPTION

KUT GP GROUT is a pre-packed cementitious grout requiring only the addition of clean water to produce at the job site nonshrink multi-application grout.

It is a special and unique blend of cements, microsilica, graded sands, water reducing agents and special auxiliary chemical to deliver expansion in the plastic state to compensate for shrinkage.

KUT GP GROUT can be mixed in a range of consistencies in varying the amount of water used to produce a fluid to trowellable consistency grouts.

USES

KUT GP GROUT is formulated for a wide range of applications such as grouting of machinery base plates - anchor bolts - structural grouting of precast elements - grouting of crane rails also bridge seats - beams and columns - handrails. It is suitable for use in marine environments.

ADVANTAGES

- **Non shrink** : Delivers positive expansion in plastic stage.
- **Non segregation** : Highly stable segregation free grout.
- **Workability** : Can be pumped, trowelled or poured.
- **High early strength** : Ensure rapid installation.
- **Iron free** : No metallic iron is included in the mix as it is capable to introduce future deterioration due to rust expansion.
- **Other features** : Can be blended with clean local aggregate from 6mm to 10mm. Consult **ASPEC** Sales Dept. for mixing proportions.
- **Chloride free** : Good early strength development without the use of chlorides.

TYPICAL PROPERTIES

Wet Density : 2250 kg/M³ producing 12.5 litres of grout per 25 kg bag at a flowable consistency.

Flowable at 25° C : For a grout head of 250 mm with a gap of 30mm, it delivers a flow distance of 3 meters.

Setting time : According to **ASTM C191** at 25° C.
 Initial set : 3 hours - 30 minutes
 Final set : 5 hours - 00 minute

Compressive strengths: At 25° C the Compressive strength of 100 mm cubes cured under restraint in N/mm²

Age	Trowellable	Flowable	Fluid
1 Day	29	22	15
7 Days	56	50	40
28 Days	81	61	55

Youngs Modulus: 30 KN/mm²

Coefficient of Thermal Expansion: 13 x 10⁻⁶/° C.

Typical time for Expansion @ 20° C:

Start : 20 minutes
 Finish : 3 hours

Free expansion : 1 - 4%.

Pressure to restrain expansion :

Approx .004 N/mm².

Note: An unrestrained area should be kept to a minimum, otherwise grouting may be obscured.

Pullout strength : **KUT GP GROUT** was placed in a 25mm diameter hole to bond a 20 mm high tensile deformed bar for a length of 250 mm. The pull out force @ 20° C was 11.5 N/mm² at 7 days.

Direct Shear Strength: 50mmx70mm cross section prism of **KUT GP GROUT** were tested in direct shear across the section. The direct shear strength was found to be 5 N/mm² at 7 days @ 20° C.

APPLICATIONS

Planning : Plan surface preparation, formwork, fixing base plate, mixing and placing equipment, manpower and quantity of grout required.

Surface Preparation : Remove oil and grease by blasting or scabbling. Clear entire area with oil free compressed air.



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Formwork : Arrange pouring grout from one side only. Grout head should be sufficient for gap width and plate size. Side forms should be to height of plate and up to 50mm from it. End form should be 50mm from plate. Provide water outlet. Ensure forms are grout and water tight. Soak with water for at least 4 hours immediately before grouting. Release water and blow excess water away.

Mixing : Place water in mixer according to consistency required:

2.5 litres water for trowellable consistency
3.3 litres water to give flowable consistency
4.0 litres water to give fluid consistency.

Add gradually 25 kg bag of grout into the water stirring with slow speed drill (not exceeding 500 rpm) fitted with a paddle or use a mechanical mixer. Do not use colloidal mixer. Mix for 3 to 5 minutes after all the powder has been added to obtain a lump free grout.

Placing : Pour grout from one side only maintaining hydrostatic head with continuous supply of grout until grout comes part way up at end form. Alternatively grout can be pumped into position.

Curing : When grout is set, protect with wet rags and keep moist until form removal.

PACKAGING

KUT GP GROUT is available in 25 kg bags.

PRECAUTIONS

Mixing water : Water temperature must not exceed 35° C.

Cleaning : All equipment must be cleaned with water immediately after use.

Mixes : Mixes containing **KUT GP GROUT** must not be emptied into the drainage system.

Protection : All work must be protected from rain, frost and exposure to strong sunlight until fully cured.

Storage : Shelf life 12 months when stored in dry conditions at moderate temperature and humidity.

Fire resistance : **KUT GP GROUT** is not flammable.

PERFORMANCE STANDARDS

The applicable standards for performance and testing are:

ASTM C - 1107 Grade 'A'
ASTM C -191
BS - 1881
BS - 4551

HEALTH AND SAFETY

KUT GP GROUT is non-toxic but is mildly alkaline. Gloves should be worn during application. Splashes to the skin or eyes should be removed with clean water. In the event of prolonged irritation, seek medical advice.

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